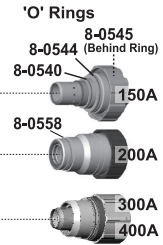
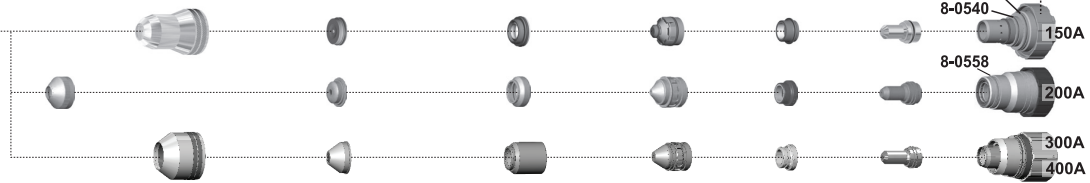




XT™ High Precision Plasma Torch Ultra-Cut® 150-400 Amps



	Amps	Plasma / Shielded Gas	Shield Retainer	Shield Cup	Shield Cap	Shield Gas Distributor	Tip	Plasma Gas Distributor	Electrode	Cartridge
Mild Steel	150A	O ₂ Plasma / Air Shield	—	21-1016	21-1028 (≤3/4" (20mm) 21-1275 (>3/4" (20mm))	21-1273	21-1054	21-1042	21-1072	21-1020
	200A	O ₂ Plasma / Air Shield	21-1014	21-1017	21-1030	21-1285	21-1055	21-1042	21-1093	21-1022
	250A	O ₂ Plasma / Air Shield	21-1014	21-1017	21-1030	21-1285	21-1056	21-1042	21-1093	21-1022
	300A	O ₂ Plasma / Air Shield	—	21-1305	21-1105	21-1295	21-1160	21-1042	21-1308*	21-1300
	400A	O ₂ Plasma / Air Shield	—	21-1305	21-1304	21-1310	21-1309	21-1042	21-1308*	21-1300

* Use with Coolant Tube Extension 9-7921

Stainless Steel & Aluminum	150A	H35 Plasma / N ₂ Shield	—	21-1016	21-1037	21-1278	21-1063	21-1041	21-1081	21-1020
		N ₂ Plasma / H ₂ O Shield	—	21-1016	21-1048	21-1278	21-1092	21-1041	21-1081	21-1020
	200A	H35 Plasma / N ₂ Shield	21-1015	21-1017	21-1073 (SS/AL ≤1" (25mm) 21-1073 (SS >1" (25mm) 21-1094 (AL >1" (25mm))	21-1284	21-1095	21-1043	21-1096	21-1022
		N ₂ Plasma / H ₂ O Shield	21-1015	21-1017	21-1049	21-1284	21-1067	21-1043	21-1089	21-1022
	300A	H35 Plasma / N ₂ Shield	21-1015	21-1017	21-1038 (≤1" (25mm) 21-1039 (>1" (25mm))	21-1284	21-1065	21-1041	21-1091	21-1022
		N ₂ Plasma / H ₂ O Shield	21-1015	21-1017	21-1046	21-1284	21-1066	21-1043	21-1089	21-1022
	400A	H35 Plasma / N ₂ Shield	—	21-1305	21-1304 (≤1" (25mm) 21-1307 (>1" (25mm))	21-1303	21-1302	21-1306	21-1301	21-1300
		H17 Plasma / N ₂ Shield	—	21-1305	21-1501	21-1500	21-1302	21-1043	21-1502	21-1300
		N ₂ Plasma / H ₂ O Shield	—	21-1305	21-1501	21-1500	21-1302	21-1043	21-1502	21-1300

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